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40°C as determined by DSC curve.

ient to exhibit a melting endotherm of at least about

copolymers having sub stantially non-c

crystalline polyethylene midblock segments.

72°C, 73°C, 74°C, 75°C, 76°C, 77°C, 78°C, 79°C, 80°C

80°C, or 120°C.

4. A gel according to claim 1 or 2, wherein said (DSC) a melting endotherm of about 25°C, 28°C, 38°C, 39°C, 40°C, 41°C, 42°C, 43°C, 44°C, 45°C, 55°C, 56°C, 57°C, 58°C, 59°C, 60°C, 61°C, 62°C, 72°C, 73°C, 74°C, 75°C, 76°C, 77°C, 78°C, 79°C

differential scanning calorimeter, 32°C, 33°C, 34°C, 35°C, 36°C, 37°C, 49°C, 50°C, 51°C, 52°C, 53°C, 54°C, 66°C, 67°C, 68°C, 69°C, 70°C, 71°C, 100°C, 110°C, or 120°C.

A gel according to claim 4, wherein said selected material M forming the combination  $G_n M_n G_n M_n G_n$ ,  $M_n M_n M_n G_n$ ,  $M_n M_n M_n G_n M_n M_n$  wherein when n is a subscript of M, n is the foam, plastic, fabric, metal, metal foil, concrete, synthetic fibers or refractory materials; and wherein when n is a subscript of G, n denotes the same or a different gel rigidity.

denoted by G, is physically interlocked with a  $G_n G_n$ ,  $M_n G_n M_n$ ,  $M_n G_n G_n M_n$ ,  $G_n M_n M_n G_n$ , permutation of one or more of said  $G_n$  with  $M_n$ ; different selected from the group consisting of paper, wood, glass, glass fibers, ceramics, synthetic resin, and wherein when n is a subscript of G, n denotes the same or a different gel rigidity.

6. A gel according to claim 1 or 2, wherein said gel is being denoted by G, is physically interlocked with a selected material M or in combination with one or more of the same gel or a different gel forming a composite of the combination  $G_n G_n$ ,  $M_n G_n M_n$ ,  $M_n G_n G_n M_n$ ,  $G_n M_n M_n G_n$ ,  $M_n M_n M_n G_n$ ,  $M_n G_n G_n M_n$ ,  $G_n G_n M_n M_n$ ,  $G_n G_n M_n M_n G_n$ ,  $G_n G_n M_n G_n M_n$ ,  $G_n G_n$ , permutation of one or more of said  $G_n$  with  $M_n$ ; wherein when n is a subscript of M, n is the same or different selected from the group consisting of paper, foam, plastic, fabric, metal, metal foil, concrete, wood, glass, glass fibers, ceramics, synthetic resin, synthetic fibers or refractory materials; and wherein when n is a subscript of G, n denotes the same or a different gel rigidity.

n said gel is being denoted by G, is physically interlocked with one or more of the same gel or a different gel forming a composite of the combination  $G_n$ ,  $G_n M_n$ ,  $G_n M_n G_n$ ,  $M_n G_n M_n$ ,  $M_n G_n G_n$ ,  $M_n M_n M_n G_n$ ,  $M_n G_n G_n M_n$ ,  $G_n G_n M_n G_n M_n$ ,  $G_n M_n G_n M_n M_n$ ,  $M_n G_n M_n G_n M_n G_n$ ,  $M_n G_n$ ,  $G_n M_n G_n M_n G_n$ ,  $M_n M_n M_n G_n$ ,  $M_n M_n M_n G_n M_n M_n$  or a permutation of one or more of said  $G_n$  with  $M_n$ ; wherein when n is a subscript of M, n is the same or different selected from the group consisting of paper, foam, plastic, fabric, metal, metal foil, concrete, wood, glass, glass fibers, ceramics, synthetic resin, synthetic fibers or refractory materials; and wherein when n is a subscript of G, n denotes the same or a different gel rigidity.

7. A gel according to claim 1 or 2, wherein said gel being formed into a gel hand exercising grip, a dental floss, a gel crutch cushion, a gel cervical pillow, a gel bed neck cushion, a gel mattress, a gel bed pad, a gel elbow pad, a gel helmet liner, a gel cold and hot pack, a gel exercise weight gel cushion for splints, a gel sling, a gel brace for the hand, wrist, finger, shoulder, foot, ankle, neck, back, rib, a gel sole for orthopedic shoe, a gel cladding for cushioning optical fibers from bending stresses, a gel swab against pressure, a gel thread, a gel strip, a gel yarn, a gel tape, a weaved balloon for valvuloplasty of the mitral valve, a gel gastrointestinal balloon dilator, a gel dilating balloon catheter use in coronary angiogram, a gel surgical and examination glove, a self sealing enclosures for splicing cables and wires, a gel film, or a gel liner.

2, wherein said gel being formed into a gel hand exercising grip, a dental floss, a gel crutch cushion, a gel cervical pillow, a gel bed neck cushion, a gel mattress, a gel bed pad, a gel elbow pad, a gel helmet liner, a gel cold and hot pack, a gel exercise weight gel cushion for splints, a gel sling, a gel brace for the hand, wrist, finger, shoulder, foot, ankle, neck, back, rib, a gel sole for orthopedic shoe, a gel cladding for cushioning optical fibers from bending stresses, a gel swab against pressure, a gel thread, a gel strip, a gel yarn, a gel tape, a weaved balloon for valvuloplasty of the mitral valve, a gel gastrointestinal balloon dilator, a gel dilating balloon catheter use in coronary angiogram, a gel surgical and examination glove, a self sealing enclosures for splicing cables and wires, a gel film, or a gel liner.

8. A gel according to claim 5, wherein said composition is formed into a gel hand exercising grip, a gel cervical pillow, a gel bed pad, a gel elbow pad, a gel cold and hot pack, a gel exercise weight sling, a gel brace for the hand, wrist, finger, thumb, neck, rib, a gel sole for orthopedic shoe, a gel optical fibers from bending stresses, a gel swab head, a gel strip, a gel yarn, a gel tape, a weaved mesh, a gel prosthetic valve, a gel gastrointestinal balloon catheter use in coronary angiogram, a gel examination glove, a self sealing enclosures for splicing film, or a gel liner.

9. A composite of claim 6 shaped in the form of a gel liner for lower limb or above the knee amputee prosthesis formed by injecting, extruding, spinning, casting, or dipping of said gel, wherein said gel comprises at least one block copolymer of poly(styrene-ethylene-ethylene-propylene-styrene), poly(styrene-ethylene-propylene), poly(styrene-ethylene-butylene-styrene), or poly(styrene-ethylene-ethylene-butylene) or a mixture of two or more of said block copolymers.

10. A gel of claim 4 shaped in the form of a gel liner for lower limb or above the knee amputee prosthesis formed by injecting, extruding, spinning, casting, or dipping of said gel, wherein said gel comprises at least one block copolymer of poly(styrene-ethylene-ethylene-propylene-styrene), poly(styrene-ethylene-ethylene-propylene)<sub>n</sub>, poly(styrene-ethylene-ethylene-butylene-styrene), or poly(styrene-ethylene-ethylene-butylene)<sub>n</sub>, or a mixture of two or more of said block copolymers.

11. A composite consisting of a crystalline gelatinous elastomer composition, Gn, formed from (i) 100 parts by weight of one or more crystalline copolymers, wherein said block copolymer is a high viscosity polymer having a viscosity value at 5 weight percent solution in toluene at 30°C of about 90 cps and higher which corresponds to a viscosity at 10 weight percent of about 5800 cps and higher which corresponds to a viscosity at 20 weight percent solids solution in toluene at 25°C of at about 80,000 cps and higher, and from (ii) about 10 to about 1,600 parts by weight of a plasticizing oil; said gelatinous elastomer compositions are characterized by a gel gram Bloom of about 20 to about 800 gram bloom; and in combination with or without (iii) a selected amount of one or more polymers or copolymers of poly(styrene-butadiene-styrene), poly(styrene-butadiene)<sub>n</sub>, poly(styrene-isoprene)<sub>n</sub>,

poly(styrene-ethylene-propylene), poly(styrene-ethylene-propylene)<sub>n</sub>, poly(styrene-ethylene-butylene)<sub>n</sub>, poly(ethylene-butylene), polypropylene, or polyradial, star-shaped, branched or multiarm copoly composite formed from the combination  $G_n M_n$ ,  $M_n M_n M_n G_n$ ,  $M_n M_n M_n G_n M_n$ ,  $M_n G_n G_n M_n$ ,  $G_n G_n M_n G_n M_n$ ,  $G_n M_n G_n G_n$ ,  $G_n G_n M_n$ ,  $G_n$ ,  $M_n M_n G_n M_n G_n$ , a sequential addition or permutation of one or more of said  $G_n$  with  $M_n$ ; wherein when  $n$  is a subscript of  $M$ ,  $n$  is the same or different selected from the group consisting of foam, plastic, fabric, glass, ceramics, synthetic resin, or synthetic fibers; and wherein when  $n$  is a subscript of  $G$ ,  $n$  denotes the same or a different gel rigidity.

12. A gel composite comprising a crystalline block copolymer and a gelatinous elastomer composition,  $G_n$ , formed from

(i) 100 parts by weight of one or more block copolymer of poly(styrene-ethylene-propylene), poly(styrene-ethylene-butylene), polypropylene, or polyradial, star-shaped, branched or multiarm copoly composite formed from the combination  $G_n M_n$ ,  $M_n M_n M_n G_n$ ,  $M_n M_n M_n G_n M_n$ ,  $M_n G_n G_n M_n$ ,  $G_n G_n M_n G_n M_n$ ,  $G_n M_n G_n G_n$ ,  $G_n G_n M_n$ ,  $G_n$ ,  $M_n M_n G_n M_n G_n$ , a sequential addition or permutation of one or more of said  $G_n$  with  $M_n$ ; wherein when  $n$  is a subscript of  $M$ ,  $n$  is the same or different selected from the group consisting of foam, plastic, fabric, glass, ceramics, synthetic resin, or synthetic fibers; and wherein when  $n$  is a subscript of  $G$ ,  $n$  denotes the same or a different gel rigidity.

(ii) about 300 to about 1,600 parts by weight of one or more block copolymer of poly(styrene-ethylene-propylene), poly(styrene-ethylene-butylene), polypropylene, or polyradial, star-shaped, branched or multiarm copoly composite formed from the combination  $G_n M_n$ ,  $M_n M_n M_n G_n$ ,  $M_n M_n M_n G_n M_n$ ,  $M_n G_n G_n M_n$ ,  $G_n G_n M_n G_n M_n$ ,  $G_n M_n G_n G_n$ ,  $G_n G_n M_n$ ,  $G_n$ ,  $M_n M_n G_n M_n G_n$ , a sequential addition or permutation of one or more of said  $G_n$  with  $M_n$ ; wherein when  $n$  is a subscript of  $M$ ,  $n$  is the same or different selected from the group consisting of foam, plastic, fabric, glass, ceramics, synthetic resin, or synthetic fibers; and wherein when  $n$  is a subscript of  $G$ ,  $n$  denotes the same or a different gel rigidity.

(iii) a selected amount of one or more polymers or copolymers of poly(styrene-butadiene-styrene), poly(styrene-butadiene), poly(styrene-ethylene-propylene), poly(styrene-ethylene-butylene), polystyrene, polybutylene, poly(ethylene-propylene), poly(ethylene-butylene), or polyethylene, wherein said selected copolymer is a linear, radial, star-shaped, branched or multiarm copolymer, wherein  $n$  is greater than one; and wherein said composite formed from the combination  $G_n M_n$ ,  $G_n M_n G_n$ ,  $M_n G_n M_n$ ,  $M_n G_n G_n$ ,  $G_n G_n M_n$ ,  $M_n M_n M_n G_n$ ,  $M_n M_n M_n G_n M_n$ ,  $M_n G_n G_n M_n$ ,  $G_n M_n G_n G_n$ ,  $G_n M_n M_n G_n$ ,  $G_n M_n M_n G_n M_n$ ,  $G_n G_n M_n G_n M_n$ ,  $G_n M_n G_n$ ,  $G_n G_n M_n$ ,  $G_n M_n G_n M_n M_n$ ,  $M_n G_n M_n G_n M_n G_n$ ,  $G_n G_n M_n M_n G_n$ ,  $G_n G_n M_n G_n M_n G_n$ , a sequential addition or permutation of one or more of said  $G_n$  with  $M_n$ ; wherein when  $n$  is a subscript of  $M$ ,  $n$  is the same or different selected from the group consisting of foam, plastic, fabric, glass, ceramics, synthetic resin, or synthetic fibers; and wherein when  $n$  is a subscript of  $G$ ,  $n$  denotes the same or a different gel rigidity.

(iii) a selected amount of one or more polymers or copolymers of poly(styrene-butadiene-styrene), poly(styrene-butadiene), poly(styrene-ethylene-propylene), poly(styrene-ethylene-butylene), polystyrene, polybutylene, poly(ethylene-propylene), poly(ethylene-butylene), or polyethylene, wherein said selected copolymer is a linear, radial, star-shaped, branched or multiarm copolymer, wherein  $n$  is greater than one; and wherein said composite formed from the combination  $G_n M_n$ ,  $G_n M_n G_n$ ,  $M_n G_n M_n$ ,  $M_n G_n G_n$ ,  $G_n G_n M_n$ ,  $M_n M_n M_n G_n$ ,  $M_n M_n M_n G_n M_n$ ,  $M_n G_n G_n M_n$ ,  $G_n M_n G_n G_n$ ,  $G_n M_n M_n G_n$ ,  $G_n M_n M_n G_n M_n$ ,  $G_n G_n M_n G_n M_n$ ,  $G_n M_n G_n$ ,  $G_n G_n M_n$ ,  $G_n M_n G_n M_n M_n$ ,  $M_n G_n M_n G_n M_n G_n$ ,  $G_n G_n M_n M_n G_n$ ,  $G_n G_n M_n G_n M_n G_n$ , a sequential addition or permutation of one or more of said  $G_n$  with  $M_n$ ; wherein when  $n$  is a subscript of  $M$ ,  $n$  is the same or different selected from the group consisting of foam, plastic, fabric, glass, ceramics, synthetic resin, or synthetic fibers; and wherein when  $n$  is a subscript of  $G$ ,  $n$  denotes the same or a different gel rigidity.

13. A composite consisting of a crystalline block copolymer and a gelatinous elastomer composition,  $G_n$ , formed from

(i) 100 parts by weight of one or more block copolymer of poly(styrene-ethylene-propylene), poly(styrene-ethylene-butylene), polypropylene, or polyradial, star-shaped, branched or multiarm copoly composite formed from the combination  $G_n M_n$ ,  $M_n M_n M_n G_n$ ,  $M_n M_n M_n G_n M_n$ ,  $M_n G_n G_n M_n$ ,  $G_n G_n M_n G_n M_n$ ,  $G_n M_n G_n G_n$ ,  $G_n G_n M_n$ ,  $G_n$ ,  $M_n M_n G_n M_n G_n$ , a sequential addition or permutation of one or more of said  $G_n$  with  $M_n$ ; wherein when  $n$  is a subscript of  $M$ ,  $n$  is the same or different selected from the group consisting of foam, plastic, fabric, glass, ceramics, synthetic resin, or synthetic fibers; and wherein when  $n$  is a subscript of  $G$ ,  $n$  denotes the same or a different gel rigidity.

[illegible]

is a high viscosity copolymer  
C of about 90 cps and higher  
500 cps and higher which  
a toluene at 25°C of at about 80,000

...izing oil; said gelatinous elastomer  
...0 to about 800 gram bloom; and in

or copolymers of  
ene)n, poly(styrene-isoprene)n,  
lene-butylene), poly(styrene-ethylene-  
ystyrene, polybutylene, poly(ethylene-propylene),  
ethylene, wherein said selected copolymer is a linear,  
mer, wherein n is greater than one; and wherein said  
 $G_n M_n G_n$ ,  $M_n G_n M_n$ ,  $M_n G_n G_n$ ,  $G_n G_n M_n$ ,  
 $J_n M_n G_n G_n$ ,  $G_n M_n M_n G_n$ ,  $G_n M_n M_n G_n$ ,  $G_n G_n M_n M_n$ ,  
 $V_n G_n M_n M_n$ ,  $M_n G_n M_n G_n M_n G_n$ ,  $G_n G_n M_n M_n G_n$ ,  
a permutation of one or more of said  $G_n$  with  $M_n$ ; wherein  
r different selected from the group consisting of foam,  
resin, or synthetic fibers; and wherein when n is a subscript  
gel rigidity.

line gelatinous elastomer composition, Gn, formed from one or more crystalline copolymers, wherein said block copolymer is a linear block copolymer having a zero-shear viscosity value at 5 weight percent solution in toluene at 30°C of about 5800 cps and a zero-shear viscosity value at 10 weight percent of about 5800 cps and a zero-shear viscosity value at 20 weight percent solids solution in toluene at 25°C of about 5800 cps.

500 parts by weight of a plasticizing oil; said gelatinous elastomer having a gel gram Bloom of about 20 to about 800 gram bloom; and in

of one or more block copolymers of poly(styrene-butadiene-styrene), poly(styrene-isoprene)<sub>n</sub>, poly(styrene-ethylene-propylene)<sub>n</sub>, or poly(styrene-ethylene-butylene)<sub>n</sub>; a selected amount of one or more diblock copolymers of poly(styrene-isoprene)<sub>n</sub>, poly(styrene-ethylene-propylene)<sub>n</sub>, or poly(styrene-ethylene-butylene)<sub>n</sub>; a selected amount of one or more carbon resins including polystyrene, polypropylene, or polyethylene; a

[illegible]
$$\begin{array}{l} M_n G_n M_n, M_n G_n G_n: \\ G_n M_n M_n G_n, G_n M_n \end{array}$$

or more block copolymers of poly(styrene-butadiene-styrene),  
poly(styrene-isoprene)n, poly(styrene-ethylene-propylene)n, or  
a selected amount of one or more diblock copolymers of  
poly(styrene-isoprene)n, poly(styrene-ethylene-propylene)n, or  
poly(styrene-ethylene-propylene), poly(styrene-ethylene-butylene);  
carbon resins including polystyrene, polypropylene, or polyethylene; a  
selected amount of rubbers of poly(ethylene-propylene) or  
a selected amount of a flame retardant; a selected amount of non-adhering,  
a selected amount of microspheres or aggregation of gas bubbles; wherein said  
radial, star-shaped, branched or multiarm copolymer, wherein n is  
said composite formed from the combination  $G_nM_n$ ,  $G_nM_nG_n$ ,  
 $M_nM_nM_nG_n$ ,  $M_nM_nM_nG_nM_n$ ,  $M_nG_nG_nM_n$ ,  $G_nM_nG_nG_n$ ,  
 $G_nM_nM_n$ ,  $G_nG_nM_nG_nM_n$ ,  $G_nM_nG_nG_n$ ,  $G_nG_nM_n$ ,  $G_nM_nG_nM_nM_n$ ,

$M_n G_n M_n G_n M_n G_n$ ,  $G_n G_n M_n M_n G_n$ ,  $G_n G_n M_n G_n M_n G_n$ , or more of said  $G_n$  with  $M_n$ ; wherein when  $n$  is a subscript from the group consisting of foam, plastic, fabric, glass, and wherein when  $n$  is a subscript of  $G$ ,  $n$  denotes the same or a different gel rigidity.

In addition or a permutation of one is the same or different selected from the group consisting of foams, synthetic resin, or synthetic fibers; a different gel rigidity.

16. A composite comprising a crystalline elastomer composition,  $G_n$ , formed from (i) 100 parts by weight of one or more crystalline polymers, wherein said block copolymer is a high viscosity copolymer having a viscosity value at 10 weight percent of about 90 cps and higher which corresponds to a viscosity at 2 weight percent solids solution in toluene at 25°C of about 80,000 cps and higher, and from

(i) 100 parts by weight of one or more crystalline polymers, wherein said block copolymer is a high viscosity copolymer having a viscosity value at 10 weight percent of about 5800 cps and higher which corresponds to a viscosity at 2 weight percent solids solution in toluene at 25°C of about 80,000 cps and higher, and from

(ii) about 300 to about 1,600 parts by weight of a plasticizing oil; said gelatinous elastomer compositions characterized by a gel gradient of about 20 to about 800 gram bloom; and in combination with or without

(ii) about 300 to about 1,600 parts by weight of a plasticizing oil; said gelatinous elastomer compositions characterized by a gel gradient of about 20 to about 800 gram bloom; and in combination with or without

(iii) a selected amount of one or more block copolymers of poly(styrene-butadiene-styrene), poly(styrene-butadiene) $n$ , poly(styrene-isoprene) $n$ , poly(styrene-ethylene-propylene) $n$ , or poly(styrene-ethylene-butylene) $n$ ; a selected amount of one or more diblock copolymers of poly(styrene-butadiene) $n$ , poly(styrene-isoprene) $n$ , poly(styrene-ethylene-propylene) $n$ , or poly(styrene-ethylene-butylene) $n$ ; a selected amount of a hydrocarbon resin including polystyrene, polypropylene, or polyethylene; a selected amount of polybutylene; a selected amount of rubbers of poly(ethylene-propylene) or poly(ethylene-butylene); a selected amount of a flame retardant; a selected amount of non-adhering, non-sticking modifiers; a selected amount of microspheres or aggregation of gas bubbles; wherein said selected copolymer is a linear, radial, star-shaped, branched or multiarm copolymer, wherein  $n$  is greater than one; and wherein said composite formed from the combination  $G_n M_n$ ,  $G_n M_n G_n$ ,  $M_n G_n M_n$ ,  $M_n G_n G_n$ ,  $G_n G_n$ ,  $M_n M_n M_n G_n$ ,  $M_n M_n M_n G_n M_n$ ,  $M_n G_n G_n M_n$ ,  $G_n M_n G_n G_n$ ,  $G_n M_n M_n G_n$ ,  $G_n M_n M_n G_n$ ,  $G_n G_n M_n G_n M_n$ ,  $G_n M_n G_n G_n$ ,  $G_n G_n M_n$ ,  $G_n M_n G_n M_n M_n$ ,  $M_n G_n M_n G_n M_n G_n$ ,  $G_n M_n G_n$ ,  $G_n G_n M_n G_n M_n G_n$ , a sequential addition or a permutation of one or more of said  $G_n$  with  $M_n$ ; wherein when  $n$  is a subscript of  $M$ ,  $n$  is the same or different selected from the group consisting of foam, plastic, fabric, glass, ceramics, synthetic resin, or synthetic fibers; and wherein when  $n$  is a subscript of  $G$ ,  $n$  denotes the same or a different gel rigidity.

(iii) a selected amount of one or more block copolymers of poly(styrene-butadiene-styrene), poly(styrene-butadiene) $n$ , poly(styrene-isoprene) $n$ , poly(styrene-ethylene-propylene) $n$ , or poly(styrene-ethylene-butylene) $n$ ; a selected amount of one or more diblock copolymers of poly(styrene-butadiene) $n$ , poly(styrene-isoprene) $n$ , poly(styrene-ethylene-propylene) $n$ , or poly(styrene-ethylene-butylene) $n$ ; a selected amount of a hydrocarbon resin including polystyrene, polypropylene, or polyethylene; a selected amount of polybutylene; a selected amount of rubbers of poly(ethylene-propylene) or poly(ethylene-butylene); a selected amount of a flame retardant; a selected amount of non-adhering, non-sticking modifiers; a selected amount of microspheres or aggregation of gas bubbles; wherein said selected copolymer is a linear, radial, star-shaped, branched or multiarm copolymer, wherein  $n$  is greater than one; and wherein said composite formed from the combination  $G_n M_n$ ,  $G_n M_n G_n$ ,  $M_n G_n M_n$ ,  $M_n G_n G_n$ ,  $G_n G_n$ ,  $M_n M_n M_n G_n$ ,  $M_n M_n M_n G_n M_n$ ,  $M_n G_n G_n M_n$ ,  $G_n M_n G_n G_n$ ,  $G_n M_n M_n G_n$ ,  $G_n M_n M_n G_n$ ,  $G_n G_n M_n G_n M_n$ ,  $G_n M_n G_n G_n$ ,  $G_n G_n M_n$ ,  $G_n M_n G_n M_n M_n$ ,  $M_n G_n M_n G_n M_n G_n$ ,  $G_n M_n G_n$ ,  $G_n G_n M_n G_n M_n G_n$ , a sequential addition or a permutation of one or more of said  $G_n$  with  $M_n$ ; wherein when  $n$  is a subscript of  $M$ ,  $n$  is the same or different selected from the group consisting of foam, plastic, fabric, glass, ceramics, synthetic resin, or synthetic fibers; and wherein when  $n$  is a subscript of  $G$ ,  $n$  denotes the same or a different gel rigidity.

(new claim) 19. A composite comprising a gelatinous elastomer composition,  $G_n$ , formed from

(i) 100 parts by weight of one or more hydrogenated styrene isoprene/butadiene block copolymers having the formula poly(styrene-ethylene-butylene/ethylene-propylene-styrene), wherein said block copolymer is a high viscosity copolymer having a viscosity value at 5 weight percent solution in toluene at 30°C of about 90 cps and higher which corresponds to a viscosity at 10 weight



percent of about 5800 cps and higher which corresponds to a viscosity at 10 weight percent solution in toluene at 25°C of at about 80,000 cps and higher, and

(ii) about 300 to about 1,600 parts by weight of a plasticizing oil; said gelatinous elastomer compositions characterized by a gel gram Bloom of about 20 to about 800 gram bloom; and in combination with or without

(iii) a selected amount of one or more block copolymers of poly(styrene-butadiene)n, poly(styrene-isoprene)n, poly(styrene-ethylene-butylene)n; a selected amount of one or more diblock copolymers of poly(styrene-butadiene)n, poly(styrene-isoprene)n, poly(styrene-ethylene-butylene)n, poly(styrene-ethylene-propylene)n, or poly(styrene-ethylene-butylene)n; a selected amount of a hydrocarbon resins including polystyrene, polypropylene, or polyethylene; a selected amount of polybutylene; a selected amount of rubbers of poly(ethylene-propylene) or poly(ethylene-butylene); a selected amount of a flame retardant; a selected amount of non-adhering, non-sticking modifiers; a selected amount of microspheres or aggregation of gas bubbles; wherein said selected copolymer is a linear, star-shaped, branched or multiarm copolymer, wherein n is greater than one; and wherein said copolymer is formed from the combination  $G_n M_n$ ,  $G_n M_n G_n$ ,  $M_n G_n M_n$ ,  $M_n G_n G_n$ ,  $G_n G_n M_n$ ,  $M_n M_n G_n$ ,  $M_n M_n M_n G_n M_n$ ,  $M_n G_n G_n M_n$ ,  $G_n M_n G_n G_n$ ,  $G_n M_n M_n G_n$ ,  $G_n M_n M_n G_n$ ,  $G_n G_n M_n$ ,  $G_n G_n M_n G_n M_n$ ,  $G_n M_n G_n G_n$ ,  $G_n G_n M_n$ ,  $G_n M_n G_n M_n M_n$ ,  $M_n G_n M_n G_n M_n G_n$ ,  $G_n G_n M_n M_n$ ,  $G_n G_n M_n G_n M_n G_n$ , a sequential addition or a permutation of one or more of said  $G_n$  with  $M_n$ ; wherein when n is a subscript of M, n is the same or different selected from the group consisting of plastic, fabric, glass, ceramics, synthetic resin, or synthetic fibers; and wherein when n is a subscript of G, n denotes the same or a different gel rigidity.

17. A composite comprising a crystalline gelatinous elastomer composition,  $G_n$ , formed from

(i) 100 parts by weight of one or more crystalline copolymers having the formula poly(styrene-ethylene-butylene/ethylene-propylene-styrene), wherein said block copolymer is a high viscosity copolymer having a viscosity value at 5 weight percent solution in toluene at 30°C of about 90 cps and higher which corresponds to a viscosity at 10 weight percent of about 5800 cps and higher which corresponds to a viscosity at 10 weight percent solids solution in toluene at 25°C of at about 80,000 cps and higher, and

(ii) about 300 to about 1,600 parts by weight of a plasticizing oil; said gelatinous elastomer compositions characterized by a gel gram Bloom of about 20 to about 800 gram bloom; and in combination with

(iii) a selected amount of one or more block copolymers of poly(styrene-butadiene-styrene), poly(styrene-butadiene)n, poly(styrene-isoprene)n, poly(styrene-ethylene-propylene)n, or poly(styrene-ethylene-butylene)n;

(iv) a selected amount of one or more poly(styrene-isoprene)n, poly(styrene-ethylene poly(styrene-ethylene-propylene), poly(styrene-eth

(v) a selected amount of a hydrocarbon resin, polyethylene, or polybutylene;

(vi) a selected amount of rubbers of eth

(vii) a selected amount of a flame retardant

(viii) a selected amount of non-adhering, n including tetrakis[methylene 3, -(3'5'-di-tert-butyl

3",5"-di-tert-butyl-4"-hydroxyphenyl) propio

iodiethylene bis-(3,5-ter-butyl-4-hydroxy) n

(1,3,5-trimethyl-2,4,6-tris[3,5-di-tert-butyl 4

4,4"-methylenebis(2,6-di-tert-butylphenol

behenamide, oleamide, erucamide, N N

erucamide, erucyl erucamide, oleyl pal

silicone fluids;

(ix) a selected amount of micr

(x) one or more additives sel polybutene, hydrocarbon resins inc

rosin, pentaerythritol ester of rosin

mixed olefin, alkylated aromatic hy

polystyrene, and elastomeric dibl

poly(styrene-isoprene)n, poly(st

poly(styrene-butadiene)n, poly

poly(styrene-ethylene-butyle

(xi) one or more add s selected from the group consisting of hydrocarbon resins, butyl

rubber, polyisobutylene, ad onal block copolymers of poly(styrene-isoprene-styrene),

poly(styrene-butadiene-sty ), poly(styrene-butadiene)n, poly(styrene-isoprene)n, poly(styrene-

ethylene-propylene)n, po ,rene-ethylene-butylene)n, polystyrene, polybutylene,

poly(ethylene-propylene) ly(ethylene-butylene), polypropylene, polyethylene, diblock copolymers

of poly(styrene-ethylene copylene), poly(styrene-ethylene-butylene), stearic acid, oleic acid,

stearamide, behenamide oleamide, erucamide, N,N"-ethylenebisstearamide,

N,N"-ethylenebisolear e, sterryl erucamide, erucyl erucamide, oleyl palmitamide, stearyl stearamide,

erucyl stearamide, wa s, and silicone fluids, magnetic particle materials, carbon blacks, silicon

dioxide, silica, clay dspar, glass microspheres, barium ferrite, wollastonite, hydrocarbon resins of

polymerized mixe fins, polyterpene, glycerol ester of rosin, pentaerythritol ester of rosin, saturated

alicyclic hydrocar , coumarone indene, hydrocarbon, mixed olefin, alkylated aromatic hydrocarbon;

ne)n,

butylene)n,

e, polypropylene, or

) or poly(ethylene-butylene);

; additives including antiblocking agents

roxyphenyl) propionate] methane, octadecyl

distearyl- pentaerythritol-dipropionate,

innamate,

roxybenzyl] benzene),

tives of stearic acid, oleic acid, stearamide,

nebisstearamide, N,N"-ethylenebisoleamide, sterryl

, stearyl stearamide, erucyl stearamide, waxes, and

s, aggregation of gas bubbles, or blowing agents;

om the group consisting of polyisobutylene including

polymerized mixed olefins, polyterpene, glycerol ester of

ated alicyclic hydrocarbon, coumarone indene, hydrocarbon,

carbon, polyalphamethylstyrene/vinyl toluene copolymer,

copolymers of poly(styrene-butadiene)n,

z-ethylene-propylene)n, or poly(styrene-ethylene-butylene)n,

ene-isoprene)n, poly(styrene-ethylene-propylene)n, or

poly(styrene-ethylene-butylene), poly(styrene-ethylene-propylene), poly(styrene-ethylene-butylene);

poly(styrene-ethylene-butylene), poly(styrene-ethylene-propylene), poly(styrene-ethylene-butylene);

poly(styrene-butadiene-sty ), poly(styrene-butadiene)n, poly(styrene-isoprene)n, poly(styrene-

ethylene-propylene)n, po ,rene-ethylene-butylene)n, polystyrene, polybutylene,

poly(ethylene-propylene) ly(ethylene-butylene), polypropylene, polyethylene, diblock copolymers

of poly(styrene-ethylene copylene), poly(styrene-ethylene-butylene), stearic acid, oleic acid,

stearamide, behenamide oleamide, erucamide, N,N"-ethylenebisstearamide,

N,N"-ethylenebisolear e, sterryl erucamide, erucyl erucamide, oleyl palmitamide, stearyl stearamide,

erucyl stearamide, wa s, and silicone fluids, magnetic particle materials, carbon blacks, silicon

dioxide, silica, clay dspar, glass microspheres, barium ferrite, wollastonite, hydrocarbon resins of

polymerized mixe fins, polyterpene, glycerol ester of rosin, pentaerythritol ester of rosin, saturated

alicyclic hydrocar , coumarone indene, hydrocarbon, mixed olefin, alkylated aromatic hydrocarbon;

wherein said selected copolymer is a linear, radial, star, or comb polymer, wherein n is greater than one; and wherein said composite formed from the combination of (xii) layers of  $G_n M_n$ ,  $M_n G_n M_n$ ,  $M_n M_n G_n$ ,  $M_n M_n M_n G_n$ , or any permutation of one or more of said  $G_n$  with  $M_n$  where  $G_n$  and  $M_n$  are different selected from the group consisting of foams, elastomers, glass, ceramics, synthetic resin, or synthetic fibers; and wherein when n is a subscript, n denotes the same or a different gel rigidity.

polymer, radial addition or a subscript of M, n is the same or different, glass, ceramics, synthetic resin, denotes the same or a different gel

18. A composite comprising a crystalline gelatin or elastomer composition characterized by a gel Bloom rigidity of about 20 to about 1,800 gel bloom, said composite made from

- (i) a crystalline block copolymer,
- (ii) a plasticizing oil,
- (iii) an additive;

wherein said (i), (ii), and (iii) are mixed together to form said gelatinous elastomeric composition; wherein said block copolymer comprises B-A blocks having a weight average molecular weight of at least about 300,000 or more corresponding to a measurable solution viscosity at 5 wt% solids in 95% toluene at 25°C which solution remains a solid at 20 wt% solids in 80% toluene at 25°C which corresponds to a viscosity value of a weight percent solution in toluene at 30°C of about 90 cps and higher which corresponds to a viscosity at 10 weight percent of about 5800 cps and higher which corresponds to a viscosity at 20 weight percent solids solution in toluene at 25°C of about 80,000 cps and higher; said A being selected from monoalkenylarene polymers including polystyrene; said B being a hydrogenated polymer comprising a plurality of covalently linked conjugated diene monomers including hydrogenated polymer of isoprene/butadiene; wherein said block copolymers is of the form poly(styrene-ethylene-butylene/ethylene-propylene-styrene); wherein said plasticizer comprises at least 60 wt% of said gelatinous elastomer composition of said plasticizer and copolymer,

- (1) said composite having layers of  $G_n M_n$ ,  $G_n M_n M_n$ , or  $M_n M_n G_n M_n M_n$ , wherein said additive
- (2) an additive selected from the group consisting of aggregation of gas bubbles formed by inert gases, and blowing agents including water,
- (3) an additive selected from the group consisting of tack modifiers including, antiblocking agents, non-adhering, non-sticking modifiers including tetrakis[methylene 3,5-bis(3,5-di-tert-butyl-4-hydroxyphenyl) propionate] methane, octadecyl 3-(3,5-di-tert-butyl-4-hydroxyphenyl) propionate, distearyl-pentaerythritol-dipropionate, thiodiethoxy bis-(3,5-ter-butyl-4-hydroxy) hydrocinnamate,

(1,3,5-trimethyl-2,4,6-tris[3,5-di-tert-butyl-4-hydroxybenzyl]-4,4"-methylenebis(2,6-di-tert-butylphenol), additives of stearamide, behenamide, oleamide, erucamide, N,N"-ethylenebisstearamide, N,N"-ethylenebisoleamide, steryl erucamide, erucyl erucamide, oleyl palmitamide, stearyl palmitamide, and silicone fluids,

(4) an additive selected from the group consisting of polybutylene including polybutene, hydrocarbon resins including polymerized mixed olefins, polyterpene, glycerol ester of rosin, pentaerythritol ester of rosin, saturated alicyclic hydrocarbon, coumarone indene, hydrocarbon, mixed olefin, alkylated aromatic hydrocarbon, poly(ethylene-butadiene)n, poly(styrene-butadiene)n, poly(styrene-isoprene)n, poly(styrene-ethylene-propylene)n, or poly(styrene-ethylene-butylene)n, poly(styrene-butadiene)n, poly(styrene-isoprene)n, poly(styrene-ethylene-propylene)n, or poly(styrene-ethylene-butylene)n, poly(styrene-ethylene-propylene), poly(styrene-ethylene-butylene),

(5) an additive selected from the group consisting of flame retardants,

(6) an additive selected from the group consisting of hydrocarbon resins, polyisobutylene including polybutene, additional block copolymers of poly(styrene-isoprene-styrene), poly(styrene-butadiene-styrene), poly(styrene-butadiene)n, poly(styrene-isoprene)n, poly(styrene-ethylene-propylene)n, poly(styrene-ethylene-butylene)n, particulate fillers, microspheres, butadiene rubber, poly(ethylene/propylene), and poly(ethylene/butylene),

(7) an additive selected from the group consisting of poly(styrene-butadiene-styrene), polystyrene, polybutylene, poly(ethylene-propylene), poly(ethylene-butylene), polypropylene, polyethylene, diblock copolymers of poly(styrene-butadiene)n, poly(styrene-isoprene)n, poly(styrene-ethylene-propylene), poly(styrene-ethylene-butylene), poly(styrene-ethylene-propylene)n, poly(styrene-ethylene-butylene)n, stearic acid, oleic acid, stearamide, behenamide, oleamide, erucamide, N,N"-ethylenebisstearamide, N,N"-ethylenebisoleamide, steryl erucamide, erucyl erucamide, oleyl palmitamide, stearyl stearamide, erucyl stearamide, waxes, and silicone fluids, and

(8) an additive selected from the group consisting of hydrocarbon resins of polystyrene, polymerized mixed olefins, polyterpene, glycerol ester of rosin, pentaerythritol ester of rosin, saturated alicyclic hydrocarbon, coumarone indene, hydrocarbon, mixed olefin, alkylated aromatic hydrocarbon, particulate fillers, and microspheres.